

## GROUP 37A STEERING

### GENERAL

#### OUTLINE OF CHANGE

The following service procedures have been added due to the introduction of the 1900-mL diesel engine. The other items are the same as before.

- Power steering oil pump
- Power steering hoses

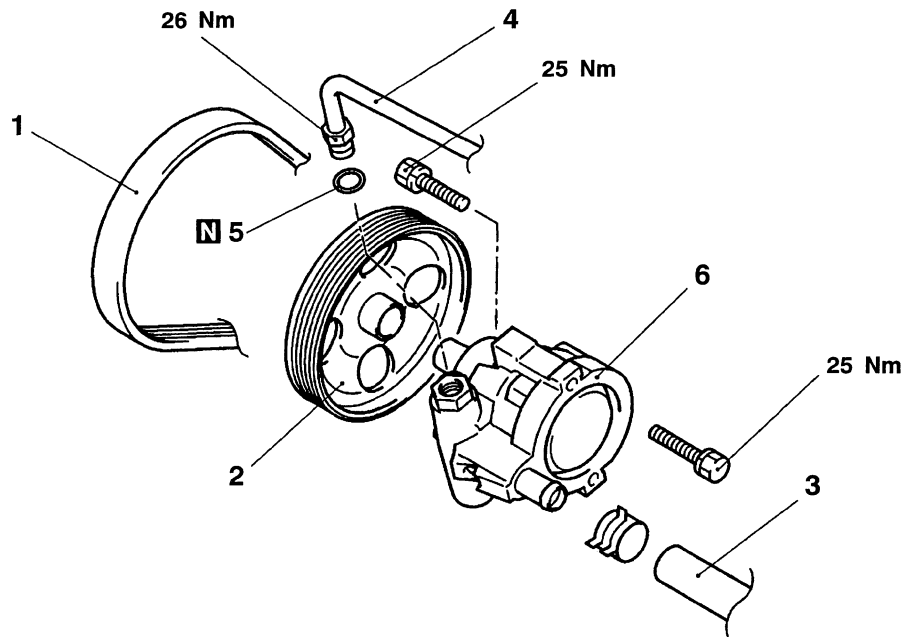
### POWER STEERING OIL PUMP

#### REMOVAL AND INSTALLATION

**Pre-removal Operation**  
Power Steering Fluid Draining

**Post-installation Operation**

- Power Steering Fluid Supplying
- Drive-belt Tension Adjusting  
(Refer to GROUP 11C – On-vehicle Service.)
- Power Steering Fluid Line Bleeding



#### Removal steps

1. Drive-belt
2. Power steering pump pulley
3. Suction hose

4. Pressure hose
5. O-ring
6. Oil pump

#### INSPECTION

- Check the drive-belt for cracks.
- Check the pulley assembly for uneven rotation.

## POWER STEERING HOSES

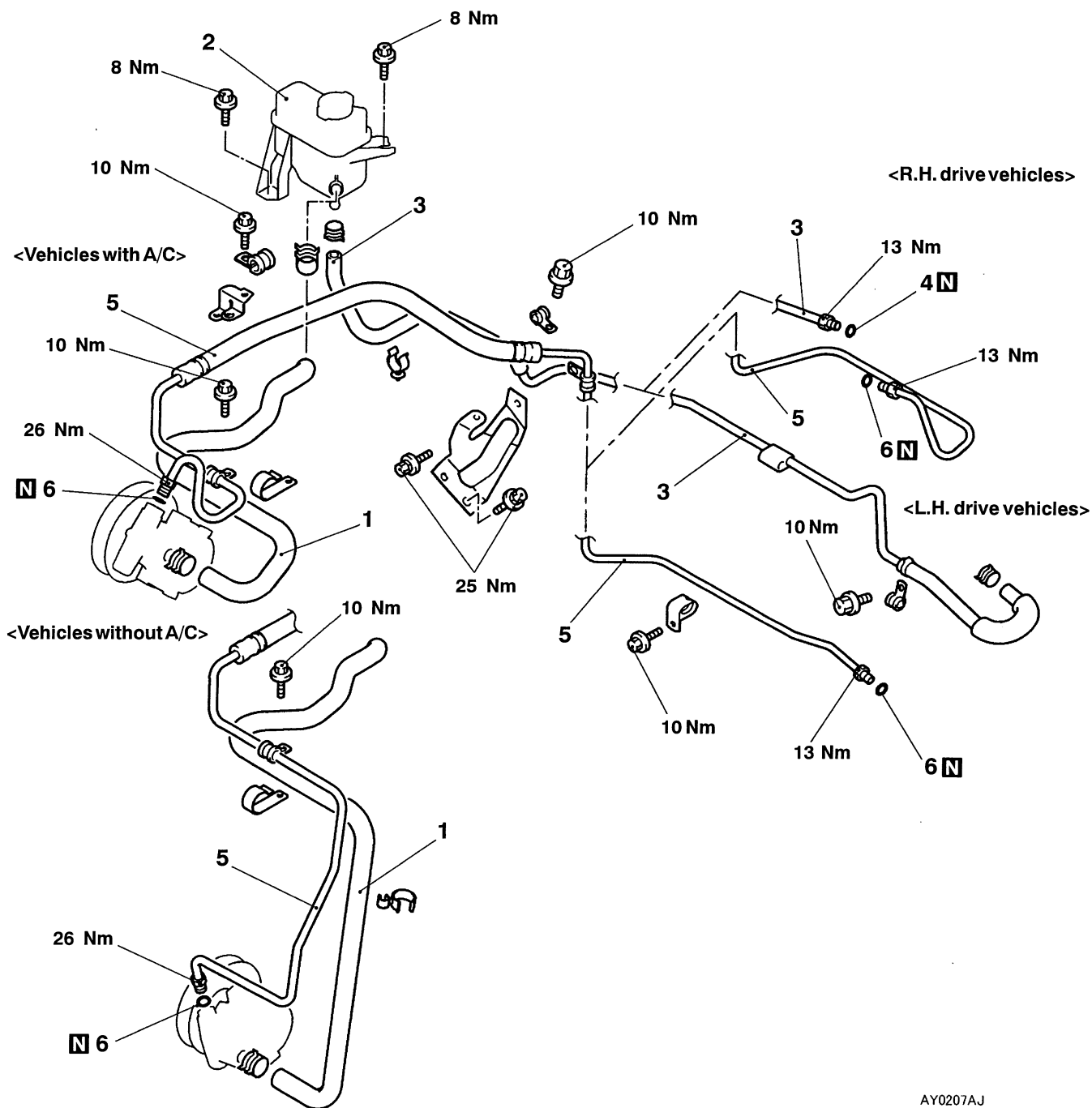
## REMOVAL AND INSTALLATION

## Pre-removal Operation

Power Steering Fluid Draining

## Post-installation Operation

- Power Steering Fluid Supplying
- Power Steering Fluid Line Bleeding



## Removal steps

1. Suction hose
2. Oil reservoir
3. Return hose

4. O-ring
5. Pressure hose
6. O-ring

AY0207AJ